

Rush



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D5623-041
Job Sheet 182619



Part No: D5623-041

Job Qty: 1 ea

Part Name: Fwd Skidtube Protector, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/29/18

Job Tracking No:

Due Date: 8/29/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG D5623 REV.A IPP REV A 18.05.22 NEW ISSUE RQ VERIFIED BY DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	8/29/18	8/29/18	0.00	0.00	Start Up Waterjet		SC 18/08/29
110	Waterjet	1 pcs	8/29/18	8/29/18	0.00	0.06	Waterjet1		SC 18/08/29
120	QC	1 pcs	8/29/18	8/29/18	0.00	0.00	QC2 Waterjet-2		SC 18/08/29
130	QC	1 pcs	8/29/18	8/29/18	0.00	0.00	QC8-2		AUG 29 2018 68
140	Brake NC	1 pcs	8/29/18	8/29/18	0.12	0.01	Brake NC 1		9-89
150	QC	1 pcs	8/29/18	8/29/18	0.00	0.00	QC5		9-89
160	Large Fab	1 pcs	8/29/18	8/29/18	0.00	0.25	Large Fab 1		9-89
170	QC	1 pcs	8/29/18	8/29/18	0.00	0.00	QC9		9-89
180	QC	1 pcs	8/29/18	8/29/18	0.00	0.00	QC5		9-89
190	HandFinish	1 pcs	8/29/18	8/29/18	0.00	0.03	HandFinish4		AUG 31 2018
200	QC	1 pcs	8/29/18	8/29/18	0.00	0.00	QC3		SEP 05 2018 68
210	Packaging	1 pcs	8/29/18	8/29/18	0.00	0.00	Packaging3-1		SEP 05 2018 9-89
220	QC21-SA	1 Ea	8/29/18	8/29/18	0.00	0.00	QC21		SEP 18 2018 9-89

Part Op 110 - 1-Cut D5623-1F as per Dwg D5623 Dwg Rev: A Prog Rev: A 2-Deburr if necessary
 Descriptions: 160 - Weld as per dwg. -Index clamp as per dwg note 10
 190 - APPLY TEXTURED COATING ON CONCAVE SURFACE ****AS PER NOTE 2 AND 3**** ON DWG AND QSI
 BATCH: 580402 ***INDICATE FWD DIRECTION AS SHOWN PER NOTE 12 USING WHITE PAINT
 MARKER***
 210 - LOCATION : FP001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	1.2290 sf (1.229 ea)	90-Start up Operation	
MS21920-25	Clamp	2 Ea (2 ea)	160-Large Fab	5082848

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S20GA	1	315	0
160-Large Fab	MS21920-25	2	95	0



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CANADA
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Container No: S106390



Part: D5623-041

Job No: 182619

Serial No/Batch: S106390

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 06/29/18

8-20
30
DWT

8/2

Part Specifications
Specifications could not be found.

Plex 8/29/18 8:59 AM dart.white.jesse

DART AEROSPACE LTD		Work Order:	182619
Description: FWD skidtake protector RH		Part Number:	D5623-1
Inspection Dwg: D5623	Rev: A		Page 1 of 1

INSPECTION SHEET

[illegible]

Measured by:	SC	Checked by:	38	QC Inspector:	
Date:	18/08/21	Date:	SEP 05 2010	Date:	

Engineering Approval: (if necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	